

DATE	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED – SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK

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**WESTERN Skyways INC.**

21 Creative Place  
Montrose, CO 81401



Engine Make: LYCOMING Model: O-320-D3G  
 Serial Number: L-13025-39A W/O No: W054573 Date: 22 APR 2019  
 Warranty Number: D19093 3 YR WARR Warranty Start Date: MAY 2019  
 Crankshaft Serial No: V21353 Cylinder Part Number: LYC 05K21100 NEW

This engine and accessories listed below were overhauled to "Factory New Tolerances" per Overhaul Manual No: 50294-7-14 and Western Skyways, Inc. Repair Specification WSI-100 "Use and Application of Hylomar Sealant" dated 11/10/2010 on all Teledyne Continental Motor Engines and Lycoming Engines as applicable. See back section for Airworthiness Directives and Service Bulletin compliance. This engine was run in a test cell. Total Previous Time: 16,377.2 Hrs.

This engine meets requirements of LYCOMING SI 1009BD for 2000.0 Hour TBO

The accessories listed below were New or Overhauled and supplied with this engine:

Component	Part No.	Serial No.	Component	Part No.	Serial No.
Mag Right	4371 NEW	19030142	Pump/Vac	N/A	N/A
Mag Left	4370 NEW	19030645	Wastegate	N/A	N/A
Fuel Pump	AF-15472 NEW	043012	Alt/Gear	N/A	N/A
Inj/Carb	10-5217	MS055315	Relief Valve	N/A	N/A
Man Valve	N/A	N/A	Prop Governor	N/A	N/A
Starter	149-12LS	H-S123024	Controller	N/A	N/A
Turbo	N/A	N/A	Controller	N/A	N/A
			Pop-Off	N/A	N/A

**MAINTENANCE RELEASE**

The engine and accessories listed above were overhauled and inspected in accordance with current Federal Aviation Regulations and were found airworthy for return to service. Pertinent details of this repair are on file at this Repair Station on above work order.

Signature: *[Signature]*  
 Repair Station No. WS98575J

Form 200

Cylinder S/N	Cylinder S/N
# 1: 30188564015	# 5: N/A
# 2: 08198564060	# 6: N/A
# 3: 06198564094	# 7: N/A
# 4: 08198564099	# 8: N/A

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AD NOTES COMPLIANCE RECORD

ADK	Applicable S.D. # & Subject	Date & Hours @ Comp.	Method of Compliance	Next Comp. @ Hrs/Date	Authorized Signature & Number
93-02-04	Other subject piston	22 APR 2019 16,377.2	N/A per engine serial number	X	Larry Fatten WSP9751
93-02-07	Cylinder valve change	22 APR 2019 16,377.2	Hours and releases provided	X	Larry Fatten WSP9751
93-02-10	Oil seal failure	22 APR 2019 16,377.2	Installed NEW Lyscombing cylinders with camshaft pin L1471204. No further action required per 28-2301	X	Larry Fatten WSP9751
93-02-14	Oil filter assembly piston	22 APR 2019 16,377.2	Installed NEW Tempco pump P/N AF15472	X	Larry Fatten WSP9751
93-02-15	Marval Schrader carburetors	22 APR 2019 16,377.2	N/A per engine serial number	X	Larry Fatten WSP9751
93-02-16	Marval Schrader carburetors	22 APR 2019 16,377.2	N/A per carburetor part number	X	Larry Fatten WSP9751
93-02-17	Marval jet fuel valves	22 APR 2019 16,377.2	New fuel valves installed	X	Larry Fatten WSP9751
93-02-18	Marval magneto	22 APR 2019 16,377.2	Installed NEW piston pin P/N LW14076	X	Larry Fatten WSP9751
93-02-19	Marval magneto	22 APR 2019 16,377.2	N/A per magneto model number	X	Larry Fatten WSP9751
93-02-20	Marval magneto	22 APR 2019 16,377.2	Installed new oil pump body P/N SL78631 and injector kit P/N SL18100A-2	X	Larry Fatten WSP9751
93-02-21	Marval magneto	22 APR 2019 16,377.2	N/A per magneto model number	X	Larry Fatten WSP9751
93-02-22	Marval arm assemblies	22 APR 2019 16,377.2	N/A per magneto model number	X	Larry Fatten WSP9751
93-02-23	Marval jet fuel valves	22 APR 2019 16,377.2	Installed rocker arms P/N B844 and 1719257	X	Larry Fatten WSP9751
93-02-24	Marval jet fuel valves	22 APR 2019 16,377.2	N/A per engine configuration	X	Larry Fatten WSP9751
93-02-25	Marval jet fuel valves	22 APR 2019 16,377.2	Installed NEW piston pins P/N LW14076	X	Larry Fatten WSP9751
93-02-26	Marval jet fuel valves	22 APR 2019 16,377.2	Installed NEW Tempco pump P/N AF15472	X	Larry Fatten WSP9751

ADK	Applicable S.D. # & Subject	Date & Hours @ Comp.	Method of Compliance	Next Comp. @ Hrs/Date	Authorized Signature & Number
93-02-27	Marval carburetors	22 APR 2019 16,377.2	Carburetor overhauled by Marval Schrader Aircraft Carburetors LLC. See 9130-2, W/O 0543 dated 31 JAN 2019	X	Larry Fatten WSP9751
93-02-28	Oil Pump	22 APR 2019 16,377.2	Engine inspected during overhaul	X	Larry Fatten WSP9751
93-02-29	Piston pin	22 APR 2019 16,377.2	Installed new oil pump body P/N SL78631 and injector kit P/N SL18100A-2	X	Larry Fatten WSP9751
93-02-30	Marval carburetors	22 APR 2019 16,377.2	Installed NEW piston pin P/N LW14076	X	Larry Fatten WSP9751
93-02-31	Carburetors	22 APR 2019 16,377.2	Carburetor overhauled by Marval Schrader Aircraft Carburetors LLC. See 9130-2, W/O 0543 dated 31 JAN 2019	X	Larry Fatten WSP9751
93-02-32	Carburetors	22 APR 2019 16,377.2	Carburetor S/N V21563 inspected per M38 609 instructions	X	Larry Fatten WSP9751
93-02-33	CONNECTION - Prevent loosening or failure of the intermediate gear retaining bolt	22 APR 2019 16,377.2	Carburetor S/N V21563 inspected per M38 609 instructions. Terminating action completed.	X	Larry Fatten WSP9751
93-02-34	CONNECTION - Prevent loosening or failure of the intermediate gear retaining bolt	22 APR 2019 16,377.2	Carburetor S/N V21563 inspected per M38 609 instructions. Terminating action completed.	X	Larry Fatten WSP9751
93-02-35	1/8" ground loss of engine power due to cracks in the cylinder assemblies	22 APR 2019 16,377.2	Installed NEW Lyscombing cylinders	X	Larry Fatten WSP9751
93-02-36	1/8" ground loss of engine power due to cracks in the head-inlet chamber and piston engine failure caused by recession of a cylinder head	22 APR 2019 16,377.2	Installed NEW Lyscombing cylinders	X	Larry Fatten WSP9751
93-02-37	1/8" ground loss of engine power due to cracks in the head-inlet chamber and piston engine failure caused by recession of a cylinder head	22 APR 2019 16,377.2	N/A. N/A-0 carburetor not used on this engine	X	Larry Fatten WSP9751
93-02-38	Engine Connecting Rod Assemblies Integrity	22 APR 2019 16,377.2	Installed nut bushing P/N AEL13623. No further action required.	X	Larry Fatten WSP9751

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November 21, 2019. Flight Hobbs is 0.0 hours. Total Time of Engine is 16,377.2 hours. Time since Overhaul is 0.0 hours. Inspected and serviced in accordance with Piper's maintenance manual checklist for 100-hour inspection. Installed overhauled Lycoming O-320-D3G overhauled by Western Skyways Inc. W/O No: W054573 serial number L-13025-39A and Sensenich propeller overhauled by New Mexico Aircraft Propeller, LLC W.O.# 5404 Model 74DM6-0-60 serial number A59723 on to a Piper PA28-161. S/N 2842273 registration number N3121W this date. New Lord engine isolator mounts, 2 ea. Of P/N J-9613-53 & J-9613-40 with new mounting bolts, washers & nuts were installed. The propeller was installed with six new propeller mounting bolt kit BK74DM6 lot #26355 and washers and was then torqued and safety wired. New Slick left magneto Model 4371 serial number 19030142 was installed. New Slick right magneto Model 4370 serial number 19030645 was installed. New Sky-Tec Starter part number 149-NL serial number FN-050777 was installed. A new manufacture fuel pump Aero Accessories AF15472 serial number 043021 was installed on engine at overhaul. Overhauled carburetor model MA4-SPA part number 10-5217 serial number MS055315 was installed. Teflon hose kit from Precision Hose Technology Inc. part number PA28-151, 161. A repaired alternator by Quality Aircraft Accessories was installed. Alternator part number ALU-8521RS serial number F111201. An overhauled backup alternator by Aerotech of Louisville was installed. Alternator part number BC410-1 serial number 0464661. Overhauled oil cooler part number 557-901 serial number A06-4896-5 was installed. A new #1-cylinder side baffie was installed. A new carb air box bottom was installed. A new rear muffler was installed and removed inspected and reinstalled exhaust system with new gaskets. All primer lines and nozzles were cleaned and reinstalled. The fuel flow transducer assembly was replaced with a new fuel flow transducer assembly part number 84522-003. The induction air filter was replaced with a new induction air filter part number BA-16. Engine was serviced with 8 Qts. Philips Type M 20W50 straight mineral grade oil. The engine operational check was satisfactory and no leaks were noted. I certify that this engine has been inspected in accordance with an Annual inspection and was determined to be in airworthy condition. A&P 38024391A

*Paul P. Smith*

January 24, 2020. The flight hobbs time is 9.9 hours. The total time of engine is 16,387.1 hours. The time since overhaul is 9.9 hours. The oil was drained and the oil filter was removed. A new oil filter was installed part number CH48110-1. The engine was serviced with 8 Qts. Philips Type M 20W-50 straight mineral grade oil. The engine was test run. No leaks were noted. A&P 2751351

*Brenda H. Fattman*

February 4, 2020. Flight Hobbs Time is 24.1 hours. Total time of engine is 16,401.3 hours. Time since overhaul is 24.1 hours. The oil was drained and the oil filter was removed. A new oil filter was installed part number CH48110-1. The engine was serviced with 8 Qts. Philips Type M 20W-50 straight mineral grade oil. The operational test was satisfactory. No leaks were noted. A&P 2751351

*Brenda H. Fattman*

May 20, 2020. Flight Hobbs time is 42.6 hours. The engine total time is 42.6 hours. Removed malfunctioning alternator part number ALU-8521 serial number F111201 and replaced with an overhauled alternator part number ALU-8521 serial number H-P061325. Functional check was satisfactory. A&P 2751351

*Brenda H. Fattman*

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June 5, 2020. Flight Hobbs Time is 48.2 hours. Total time of engine is 16,425.4 hours. Time since overhaul is 48.2 hours. The oil was drained oil. The oil filter was removed. A new oil filter was installed part number CH48110-1. The engine was serviced with 8 Qts. Phillips 100AD grade oil. The bottom spark plugs were removed, cleaned, gaped, tested, and reinstalled. The operational test was satisfactory. No leaks were noted. A&P 2751351 *[Signature]*



Registration: N3154W Date: 11/03/2020

Engine November 3, 2020. The hobbs time is 90.5 hours. The total time of the Engine is 16,467.7 hours. TSMO is 90.5 hours. Inspected and serviced in accordance with Piper's maintenance manual checklist for an annual inspection. Cleaned, inspected, and gapped spark plugs; replaced air filter element; changed oil and serviced with 9 quarts Aeroshell W100; replaced oil filter p/n: CH48110-1; performed compression check, #1: 80/80, #2: 80/80, #3: 78/80, #4: 80/80. I certify that this engine has been inspected in accordance with an annual inspection and was determined to be in an airworthy condition.

*[Signature]*

Trenton Nelson AP/IA 3727104

March 30, 2021. The tach time is 157.0 hours. The oil was drained and the oil filter was removed. A new oil filter part number CH48110-1 was installed and 8 Qts of Phillips 66 Type 100AD grade oil was added. The bottom spark plugs were removed, cleaned, gaped, tested, and reinstalled. Engine was test ran. No leaks were noted. A&P 3789786 *[Signature]*



Registration: N3154W Date: 04-28-21

Engine April 28, 2021. The tach time is 188.2 hours. The total time of the engine is 16,565.4 hours. TSMO is 188.2 hours. Inspected and serviced in accordance with Piper's maintenance manual checklist for a 100-hour inspection. Changed oil and oil filter P/N: CH48110-1 and serviced with 9 quarts Aeroshell W100. Replaced air filter element with new P/N: BA-16. Cleaned, gapped and tested all spark plugs. Performed engine compression check. #1: 77/80 #2: 79/80 #3: 79/80 #4: 79/80. I certify that this engine has been inspected in accordance with a 100-hour inspection and was determined to be in an airworthy condition.

*[Signature]*

Treagan Skinner AP4061777

August 12, 2021. Flight Hobbs Time is 231.2 hours. Time since overhaul is ~~48.2~~ <sup>231.2</sup> hours. The oil was drained and the oil filter was removed. A new oil filter was installed part number CH48110-1. The engine was serviced with 8 Qts. Phillips 100AD grade oil. The bottom spark plugs were removed, cleaned, gaped, tested, and reinstalled. The operational test was satisfactory. No leaks were noted. A&P 3789786 *[Signature]*

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October 5 2021. Flight Hobbs is 287.7 hours. Total time if engine is 16,664.9 hours. Time since overhaul is 287.7. Inspected and serviced in accordance with Piper's maintenance manual check list for 100-hour inspection. Compression test #1 72/80, #3 76/80, #2 78/80, #4 72/80. Drained oil and removed oil filter. Installed new oil filter CH48110—and 8 Qtrs. of Phillips 100AD engine oil. All spark plugs were removed. Cleaned, gaped, tested, and reinstalled. New induction air filter BA-16 was installed. Nicks in propeller were dressed and propeller face was painted. Retoured all drain back tubes. Removed, cleaned, and reinstalled with new gasket #AN900-16 oil suction screen and safety wired. Left and Right mags were reset to 25 degrees BTDC. Torque all intake bolts and induction tube hose clamps. Fuel filter bowl was removed and cleaned reinstalled and safety. Replaced front muffler #K56684-00 and exhaust gaskets #77611 (2). Lubed all control cables. Engine test ran. No leaks noted. I certify that this engine has been inspected in accordance with an annual/100-hour inspection and was determined to be in airworthy condition. A&P 3802439 *[Signature]*

October 5 2021, Flight Hobbs is 287.7 hours. Total time of engine since overhaul is 287.7. Removed clean and reinstalled all four primer nozzles. test good no leaks noted. A&P 3802439 *[Signature]*

November 8, 2021. Flight Hobbs Time is 339.2 hours. Time since overhaul is 339.2 hours. The oil was drained and the oil filter was removed. A new oil filter was installed part number CH48110-1. The engine was serviced with 8 Qts. Phillips 100AD grade oil. The bottom spark plugs were removed, cleaned, gaped, tested, and reinstalled. The operational test was satisfactory. No leaks were noted. A&P 3789786 *[Signature]*

December 10, 2021. The flight hour meter is at 385.4 hours. The total time of the engine is 16,762.6 hours. The time since overhaul is 385.4 hours. Inspected and serviced in accordance with Piper's maintenance manual inspection checklist. Compression test #1 75/80, #2 77/80, #3 78/80, and #4 76/80. The oil was drained and the oil filter was removed. A new oil filter part number CH48110-1 was installed. The oil suction strainer screen was removed, cleaned, reinstalled with new gasket part number AN900-16, and safety wired. The engine was serviced with 8 quarts of Phillips 66 Type A 100AD grade oil. The one spark plug was replaced with a new spark plug part number REM40E. The spark plugs were removed, cleaned, gaped, tested, and reinstalled. The oil quick drain valve was replaced with a new oil drain valve part number CCB-37000. The oil dip stick o-ring was replaced with a new oil dip stick o-ring part number 74068. The oil dip stick tube gasket was replaced with a new oil dip stick tube gasket part number 72059 and was safety wired. The forward exhaust gaskets were replaced with a new exhaust gaskets part number 77611. The fuel strainer screen was removed, cleaned, reinstalled, and safety wired. Aircraft auxiliary fuel pump filter was removed, cleaned, reinstalled, and safety wired. The primer nozzles were removed, cleaned, and reinstalled. The induction air filter was replaced with a new induction air filter part number BA-16. The nicks in the propeller were dressed and the propeller face was painted. The magneto to engine timing was checked and both magnetos were @ 25° BTDC. The engine operational check was satisfactory and no leaks were noted. I certify that this engine has been inspected in accordance with a 100 Hour inspection and was determined to be in airworthy condition. A&P 3789786 *[Signature]*